

Work Order ID 83156

83156

Page 1

April-13-12 10:35:41 AM

Item ID: D412-742-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Float Skidtube Installation

Start Date: 13/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 27/04/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/13 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-742	E

100 DOCUMENT CONTROL 0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG007

JB Sclotis

12-5-9

110 Pick Kit 0.00

110

Packaging

Memo

0.00

Packaging

12/05/09 JB

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Memo

0.00

Quality Control

Sclotis

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 83156

April-13-12 10:35:41 AM

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Page 2

Item ID: D412-742-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Float Skidtube Installation

Stop ***NS2***

Start Date: 13/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 27/04/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-742-013

Location: 73 Rao I

IX
SP
12-5-15

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

12/5/16
MF
12-05-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Page 1

T2

Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP Rev: C
 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC
 IPP Rev: E 09-01-23 as per DSI9441 DD verified by: EC IPP Rev: F: add
 AN4C7A DD 10.01.13 verified by: EC IPP Rev: G 11.11.01 as per
 DSI9517 REV.B DD verified by: EC IPP rev: H 12.01.12 PER IIN
 REV.E DD VERF: IPP Rev: I add AN4C47A DD 12.03.14
 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4C47A
 AN4C47A
 Bolt

Purchased

No

110

Each

42.0000

4

4

**

121585 23

Location

Loc Qty

Loc Code

ST361

42

118451

6

119798

2

121009

34

D412-742-043

Manufactured

No

110

Each

0.0000

1

D412-742-043

Replacement Float Skidtube

**

683158

12/05/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

D2571
D2571
Saddle, Fwd Out 205

Manufactured No

110 Each

24.0000

0
**

1

✓

JB

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

23

80828

4

81764

12

82049

7

ST433

13

81764

D2572
D2572
Saddle, Fwd In 205

Manufactured No

110 Each

20.0000

0
**

1

✓

JB

Location

Loc Qty

Loc Code

ST432

20

71107

2

81765

12

82050

6

81765

D2573
D2573
Saddle, Aft Out 205

Manufactured No

110 Each

10.0000

0
**

1

✓

JB

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

10

81221

10

ST434

12

82648

JB

12/05/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

D2574

Manufactured No

110

Each

10.0000

D2574

Saddle, Aft In 205

**

82368 JB

SP

Location

Loc Qty

Loc Code

ST433

10

81220

10

Manufactured No

110

Each

69.0000

D2876

D2876

Saddle Spacer

**

2

JB SP

Location

Loc Qty

Loc Code

ST020

69

79693

69

Manufactured No

110

Each

19.0000

D2877

D2877

Saddle Spacer

**

79693

2

82026 JB

SP

Location

Loc Qty

Loc Code

ST020

19

78843

19

Manufactured No

110

Each

167.0000

D3403-1

D3403-1

Bushing

**

8

JB SP

12/05/09

Location

Loc Qty

Loc Code

ST041

15

70696

15

ST042

152

80208

7

80219

44

81529

101

81529

April-13-12 10:35:45 AM

Shop Packet Print

Page 3

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

D3403-5

Manufactured No

110 Each

150.0000

8

8

**

D3403-5

Bushing

Location

Loc Qty

Loc Code

ST042

150

79740

7

80221

32

81531

111

Manufactured No

110 Each

292.0000

4

4

**

D2747

Set Screw

Location

Loc Qty

Loc Code

ST017

292

79520

92

81877

200

Manufactured No

110 Each

66.0000

2

2

**

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST053

66

80326

66

Purchased No

110 Each

255.0000

16

16

**

AN4C6A

Bolt

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

251

116704

2

120423

200

120521

49

April-13-12 10:35:45 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C53A
AN4C53A
Bolt

Purchased No

110 Each

78.0000

4

4

**

Location

Loc Qty

Loc Code

ST361

78

121183

76

121184

2

121183

AN4C52A
AN4C52A
BOLT

Purchased No

110 Each

112.0000

4

4

**

Location

Loc Qty

Loc Code

ST361

112

117688

6

120364

76

120465

30

2x120364
2x120465

AN6C12A
AN6C12A
BOLT

Purchased No

110 Each

102.0000

8

8

**

Location

Loc Qty

Loc Code

ST341

102

120423

2

121302

100

121302

D3672-3
D3672-3
Phenolic Washer

Manufactured No

110 Each

218.0000

32

32

**

Location

Loc Qty

Loc Code

ST060

218

64176

172

81870

46

83238 JB SP 12/05/09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

AN960C416L *NAS1149C0432R* Purchased No

110 Each

0.0000

32

32

✓

*AN960C416I *

**

117291

JB

WASHER

D3672-9 Manufactured No

110 Each

460.0000

8

8

✓

D3672-9

**

JB

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

460

81763

460

110 Each

135.0000

8

8

✓

NAS1149C0632R

Purchased No

NAS1149C0632R

**

JB

WASHER

Location

Loc Qty

Loc Code

ST297

135

119736

2

120308

33

121060

100

110 Each

355.0000

8

8

✓

D3672-11

Manufactured No

D3672-11

**

JB

12/05/09

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

355

77483

355

77483

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,679.000

29

29

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1639

119546

286

120308

353

121162

1000

121162

D3591-1

Manufactured

No

110

Each

26.0000

2

2

**

D3591-1

Bushing

Location

Loc Qty

Loc Code

FP

25

80377

25

ST055

1

57350

1

D3403-3

Manufactured

No

110

Each

103.0000

8

8

**

D3403-3

Bushing

Location

Loc Qty

Loc Code

ST042

103

80220

2

81530

101

81530

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

D3405-041

Manufactured No

110 Each

20.0000

0

1

D3405-041

Lug Assembly

**

Location

Loc Qty

Loc Code

ST478

20

62227

2

77000

2

82031

16

Manufactured No

110 Each

15.0000

0

1

D3405-043

Lug Assembly

**

Location

Loc Qty

Loc Code

ST478

15

82038

15

Purchased No

110 Each

199.0000

4

4

AN4C7A

Bolt

**

Location

Loc Qty

Loc Code

ST356

199

109147

199

Manufactured No

110 Each

26.0000

0

1

D3407-041

Tow Ring

**

Location

Loc Qty

Loc Code

ST463

26

82067

9

82108

17

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83156

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

83156

D412-742-013

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

D3417-3
D3417-3
Washer

Manufactured No

110 Each

59.0000

2

2

**

JB

Location

Loc Qty

Loc Code

FG

9

33519

9

ST042

50

80225

50

80225

Manufactured No

110 Each

116.0000

0

1

**

JB

D3456-1
D3456-1
Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

109

80252

9

81876

100

81876

Purchased No

110 Each

189.0000

0

1

**

121284 JB

12/05/09

AN3C37A
AN3C37A
BOLT

Location

Loc Qty

Loc Code

ST354

189

116874

11

117010

2

120422

26

120731

50

121068

100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

83156

D412-742-013

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C40A
AN3C40A
BOLT

Purchased No

110 Each

41.0000

0 1 ✓
**

JB

Location

Loc Qty

Loc Code

ST354

41

114442

41

114442

Purchased No

110 Each

221.0000

0 1 ✓
**

JB

AN3C41A
AN3C41A
BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

217

119673

50

120753

30

121013

50

121067

7

121313

80

119673

Purchased No

110 Each

59.0000

0 1 ✓
**

JB 12/05/09

AN3C42A
AN3C42A
BOLT

Location

Loc Qty

Loc Code

ST354

59

106176

1

119673

8

120464

25

121103

25

120464

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C43A
BOLT

Purchased No

110 Each

145.0000

4

**

Location

Loc Qty

Loc Code

ST354

145

114455

2

119673

1

120364

42

120465

100

120364

AN3C46A
BOLT

Purchased No

110 Each

110.0000

5

**

Location

Loc Qty

Loc Code

ST355

110

103

50

120447

60

AN960C101
washer

Purchased No

110 Each

0.0000

26

**

121509 JB 12/05/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83156

83156

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 13/04/2012

Required Date: 27/04/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

1,383.000

13

13

✓

MS21043-3

Nut

**

93 12/05/09
Q Q

Location

Loc Qty

Loc Code

FG	72	
103691	72	
GA	184	
120693	184	
ST301	1127	
118077	2	
118614	83	
118686	30	
119758	20	
121255	992	

121255

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	X	X	D412-742-043	FLOAT/SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 20)

REFERENCE ONLY

DART AEROSPACE USA, INC.

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(CONTINUED FROM PAGE 19)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E
Date: 11.10.19